

and said outer race;

a shoulder which is formed upon said spider assembly for axially retaining said bearing assembly in a first direction;

an undercut which is formed upon said trunnion adjacent to said spider portion;

a snap ring groove which is formed at an end of said trunnion, opposite said undercut;

and

a snap ring which engages said groove to axially retain said bearing assembly in a direction opposite said first direction.

Claim 14 (new)

The tripod bearing assembly of Claim ~~13~~¹ wherein said cup is forged by drawing.

Claim 15 (new)

The tripod bearing assembly of Claim ~~13~~¹ wherein said trunnion is forged.

Claim 16 (new)

The tripod bearing assembly of Claim ~~13~~¹ wherein said spider assembly further comprises a second and third trunnion which are radially spaced around said spider portion.

Claim 17 (new)

The tripod bearing assembly of Claim ~~16~~⁴ wherein said second and third trunnions are forged.
